

PATENTS

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of  
Kiyohiko UCHIDA et al.  
Serial No. (unknown)  
Filed herewith  
METHOD FOR PRODUCING OF  
PAPER FEED ROLLERS

*[Handwritten signature]*  
105/A  
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PRELIMINARY AMENDMENT

Commissioner for Patents

Washington, D.C. 20231

Sir:

Prior to calculation of the filing fee, please amend  
the above-identified application as follows:

IN THE CLAIMS:

Amend claim 5 as follows.

*A'* --5. (amended) The paper feed roller-producing  
method set forth in claim 3, wherein the workability improver  
is a powder or emulsion composed of at least one resin  
selected from a vinyl acetate resin, a copolymer resin with  
vinyl acetate, an acrylic resin, an acrylic copolymer resin,  
a styrene resin, a copolymer resin with styrene and an epoxy  
resin.

Amend claim 6 as follows:

--6. (amended) A paper feed roller produced by the  
producing method set forth in claim 1.

Add the following new claim:

**BEST AVAILABLE COPY**

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